

# Work Order ID 87857

**\*87857\***

Page 1

July-17-12 8:08:43 AM

Item ID: D350-578-011

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Bearpaw

Start Date: 7/17/12 Start Qty: 6.00

**\*6\***

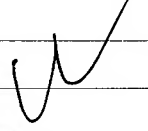
Cust Item ID:

Required Date: 7/18/12 Req'd Qty: 6.00

**\*6\***

Customer:

Reference:

Approvals: Process Plan:  Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D2432	Rev F3

100

0.00

**\*100\***

DOCUMENT CONTROL


DC

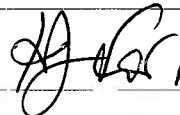

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-578-011 CHG005

 2/4/23 JB

 MLT 12-7-17 

160

Pick Kit

0.00

**\*160\***

Packaging

Memo

0.00

Packaging

6 12/07/17 JB

170

QC4- 100% Inspect kits for completeness

0.00


**\*170\***

QC

Memo

0.00

Quality Control

 2/4/23



**Work Order ID 87857****\*87857\***

Page 2

July-17-12 8:08:43 AM

Item ID: D350-578-011

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Bearpaw

Start Date: 7/17/12 Start Qty: 6.00

**\*6\***

Cust Item ID:

Required Date: 7/18/12 Req'd Qty: 6.00

**\*6\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	Packaging	0.00							
<b>*180*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-578-011 Location: _____								
190	QC21- Final Inspection - Work Order Release	0.00							
<b>*190*</b>									
QC	Memo	0.00							
Quality Control									

12/17/12 3 (6)

12/17/24

ME  
12-04-23

# Picklist Print

July-17-12 8:08:43 AM

Page 1

Work Order ID: 87857

Parent Item: D350-578-011

Parent Item Name: Bearpaw

Start Date: 7/17/12

Required Date: 7/18/12

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A New Issue 07-01-02 JLM  
IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC  
IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-17A Bolt		Purchased	No			160	Each	229.0000	12	72			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST358		224							
				116704		0							
				121541		224				121541			
				ST359		5							
				112314		0							
				121068		5							
D2182B Rubber Cushion		Manufactured	No			160	f	368.2182	2.5	15			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST410		368.21817							
				63413		1.6							
				66063		41.61817							
				86201		325				86201			
D2274 Radius Block		Manufactured	No			160	Each	130.0000	12	72			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST007		130							
				85455		130							
D2432 206 (24") Bearpaw		Manufactured	No			160	Each	0.0000	2	12			

5 to

5 to

5 to

5 to

Handwritten notes and signatures:

- 121541
- 86201
- 86348
- 85455
- 86343
- 12/07/17
- 18p

# Picklist Print

July-17-12 8:08:43 AM

Page 2

Work Order ID: 87857

Parent Item: D350-578-011

Parent Item Name: Bearpaw

Start Date: 7/17/12

Required Date: 7/18/12

Start Qty: 6.00

Required Qty: 6.00

**D2438**

Clamp

Manufactured No

160 Each 114.0000

36

Location

Loc Qty

Loc Code

ST456

114

77038

6

83266

50

86871

58

Manufactured No

160 Each 155.0000

72

Location

Loc Qty

Loc Code

ST010

155

79485

18

84435

137

Purchased No

160 Each 2,085.0000

72

Location

Loc Qty

Loc Code

ST300

2085

119075

116

121011

193

121444

1776

Purchased No

160 Each 373.0000

144

Location

Loc Qty

Loc Code

ST299

373

121912

373

**D2529**

Washer

**MS21042L4**

Nut

**NASH149D0463J**

Washer

10x 87532

26  
29x 86871

84435

121444

M122471

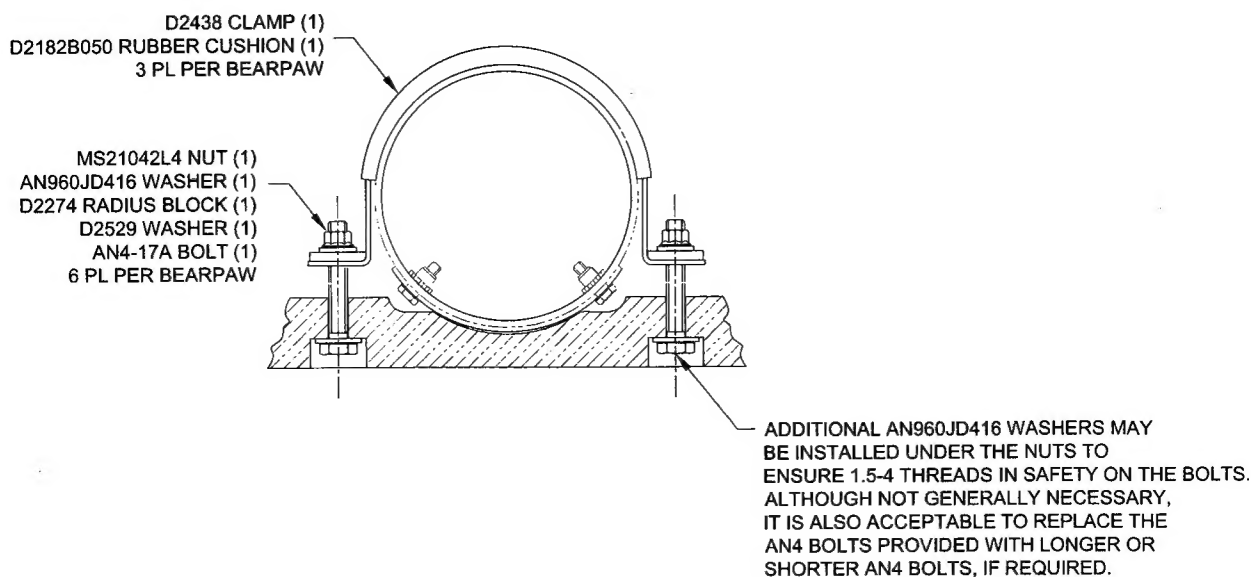
12/07/12

12/07/18

July-17-12 8:08:43 AM

Shop Packet Print

Page 2



Section A-A  
Figure 4 – Clamping Detail

## 5.0 PARTS LIST

Qty -011	Qty -021	Part Number	Description
X		D350-578-011	BEARPAW INSTALLATION
	X	D350-578-021	BEARPAW INSTALLATION
6	6	D2182B050	Rubber Cushion
12	12	D2274	Radius Block
12	12	D2529	Washer
6	6	D2438	Clamp
2		D2432F	Bearpaw
	2	D2672F	Bearpaw
12	12	AN4-17A	Bolt
24	24	AN960JD416	Washer
12	12	MS21042L4	Nut (or MS21042-4)